



**FARM
PROGRESS
SHOW 2018**

Klima Drainage
Center Point, IA
(319) 849-1133

Berhow & Dornbier
Drainage & Excavation
Wesley, IA
(515) 341-4018

Quality Drainage
Solutions
Sac City, IA
(712) 830-7140

Letfler Dirtworks
Oskaloosa, IA
(641) 226-2231

Hol Drainage, Inc
Oskaloosa, IA
(641) 660-7378

Hayes Brothers
Dike, IA
(319) 243-0063



Quality
DRAINAGE SOLUTIONS

New Daily

TLING DEMONSTRATIONS

DRAINAGE PRODUCTS



DRAINAGE PRODUCTS

**DRAINAGE
RUSH**
DO IT NOW – DO IT RIGHT

Invest in Your Future –
While You Still Can

Exclusive Financing
Opportunities

Resources to
Do It Right

800-720-8453
timewellpipe.com



PATTERN TILING FOR YIELDS!

Narrow Spacings

Modern farm drainage means pattern tiling with narrow lateral spacings. We're talking 40' laterals – or less – depending on soil permeability and other factors. Narrow laterals promote uniform stand and maximum yield.

Shallow Depths

Comprehensive water table management is not possible without shallow lateral depths. Keeping laterals in the 30" – 36" keeps an ideal balance of oxygen and moisture in the root zone.



Lateral



Lateral



Both stand and ear size illustrate the need for narrow lateral spacings.

DRAINAGE
**RUSH**
DO IT NOW – DO IT RIGHT

**THE
DRAINAGE RUSH
IS ON!**

**Now is the time to invest in your future
- and do it right - while you still can.**

Exclusive Financing Opportunities

Timewell's unique financing opportunities aren't available anywhere else. This program, available through participating drainage contractors, makes pattern tiling for \$120/acre a reality.

Resources to Do It Right

Find out about tools for comprehensive water management planning and Edge-of-Field practices.

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